



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2855-3

Job Sheet 195800



Part No: D2855-3

Job Qty: 57 pcs

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 7/3/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Purchasing	57 pcs	7/3/19		0.00	0.00	Purchasing - 1			JUN 26 2019
							Purchasing - 2			
							Purchasing - 3			
110	Packaging 2 - 1 - Receive - B4B	57 pcs	7/3/19		0.00	0.00	Packaging 2 - 1 - B4B			JUN 26 2019
							Packaging 2 - 2 - B4B			
							Packaging 2 - 3 - B4B			
							Packaging 2 - 5 - B4B			
							Packaging 2 - 4 - B4B			
							Packaging 2 - 6 - B4B			
							Packaging 2 - 7 - B4B			
							Packaging 2 - 8 - B4B			
							Packaging 2 - 9 - B4B			
							Packaging 2 - 10 - B4B			
							Packaging 2 - 11 - B4B			
							Packaging 2 - 12 - B4B			
							Packaging 2 - 13 - B4B			
							Packaging 2 - 14 - B4B			
							Packaging 2 - 15 - B4B			
							Packaging 2 - 16 - B4B			
							Packaging 2 - 17 - B4B			
							Packaging 2 - 18 - B4B			
							Packaging 2 - 19 - B4B			
							Packaging 2 - 20 - B4B			
							Packaging 2 - 21 - B4B			
							Packaging 2 - 22 - B4B			
							Packaging 2 - 23 - B4B			
							Packaging 2 - 24 - B4B			
							Packaging 2 - 25 - B4B			
							Packaging 2 - 26 - B4B			
							Packaging 2 - 27 - B4B			
							Packaging 2 - 28 - B4B			



Container No: S194526



Part: D2855-3

Job No: 195800

Serial No/Batch: S194526

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/27/19

Plex 6/27/19 12:50 PM dart.belanger.natashe

				Packaging 2 - 29 - B4B					
				Packaging 2 - 30 - B4B					
				Packaging 2 - 31 - B4B					
				Packaging 2 - 32 - B4B					
				Packaging 2 - 33 - B4B					
				Packaging 2 - 34 - B4B					
				Packaging 2 - 35 - B4B					
				Packaging 2 - 36 - B4B					
120 QC 6	57 pcs	7/3/19	0.00 0.00	QC 6 - 9	DAS 61 9-88				
				QC 6 - 68					
				QC 6 - 61					
				QC 6 - 40					
122 Small Fab - 2 - B4B	57 pcs	7/3/19	0.00 4.07	Small Fab - 1 - B4B					
				Small Fab - 2 - B4B					
				Small Fab - 3 - B4B					
				Small Fab - 4 - B4B					
				Small Fab - 5 - B4B					
				Small Fab - 6 - B4B	- AB 19-7-10				
				Small Fab - 7 - B4B					
125 Conventional Mill - 1 - B4B	57 pcs	7/3/19	0.00 4.75	Conventional Mill - 1 - B4B	J.C. 2. 19-08-21				
				Conventional Mill - 2 - B4B					
143 QC 5	57 pcs	7/3/19	0.00 0.00	QC 5 - 10					
				QC 5 - 12					
				QC 5 - 17					
				QC 5 - 18					
				QC 5 - 19					
				QC 5 - 22					
				QC 5 - 24					
				QC 5 - 3					
				QC 5 - 43					
				QC 5 - 49					
				QC 5 - 51					
				QC 5 - 58					
				QC 5 - 68					
				QC 5 - 9					
				QC 5 - 50					
				QC 5 - 30					
				QC 5 - 40					
				150 Powdercoat - 1 White GI(A)-B4B	57 pcs	7/3/19	0.00 0.63	Powdercoat - 1 - B4B	DAS AUG 26 2019 40 9-89
								Powdercoat - 2 - B4B	
								Powdercoat - 3 - B4B	
Powdercoat - 4 - B4B									
160 QC 3	57 pcs	7/3/19	0.00 0.00	QC 3 - 10	DAS 15 9-89				
				QC 3 - 13					
				QC 3 - 15					
				QC 3 - 17					
				QC 3 - 18					
				QC 3 - 2					
				QC 3 - 28					
				QC 3 - 3					
				QC 3 - 30					
				QC 3 - 34					
				QC 3 - 36					
				QC 3 - 41					
				QC 3 - 51					
				QC 3 - 58					
				QC 3 - 59					

Plex 6/27/19 12:50 PM dart.belanger.natasha

					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
170	Small Fab - 3 - B4B	57 pcs	7/3/19	0.00 2.04	Small Fab - 1 - B4B	HL 14-9-10
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
180	QC 5	57 pcs	7/3/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	SEP 10 2019 40 DAS P-89
190	Packaging 3-1 - Stock - B4B	57 pcs	7/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	FP-001 9/1 14-9-10
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Plex 6/27/19 12:50 PM dart.belanger.natasha	

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200 QC 21 - SA	57 pcs	7/3/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21 SEP 10 2019
				QC 21 - SA - 53	9-09

Part Op 100 - (Purchasing) Issue P/O: _____ Material Release Note Required
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached
 120 - (QC6- All purchased or subcontracted products)
 122 - (Small Fab) 1- Drill as per Dwg D2855 using DT8235
 125 - (Manufacture as per dwg) 1- MILL to length as per dwg use DT10248 JAWS 2- Deburr
 143 - (QC5- Inspect part completeness to step on W/O)
 150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: 2:15 OVEN TEMPERATURE: 300°
 FINISH TIME: 2:45 M193459
 160 - (QC3- Inspect Part Finish)
 170 - (Small Fab) Install Inserts as per Dwg D2855
 180 - (QC5- Inspect part completeness to step on W/O)
 190 - (Identify as per dwg & Stock Location: _____) LOCATION: FP001
 200 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2855P	Cap	57 pcs (1 ea)	100-Purchasing	<u>594522</u>
ALS7-1032-225	Insert	114 Ea (2 ea)	170-Small Fab - 3 - B4B	<u>5038209</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2855P	57	0	0
170-Small Fab - 3 - B4B	ALS7-1032-225	114	389	0

Part Specifications
Specifications could not be found.

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Dart Aerospace Ltd.
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Hawkesbury, ON
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D2855-3

Job Sheet 195800



Part No: D2855-3

Job Qty: 50 pcs

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 7/3/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs	7/3/19	7/3/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	50 pcs	7/3/19	7/3/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

Plex 5/30/19 3:01 PM Dart.Guerin.Kimberley

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	50 pcs	7/3/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
122 Small Fab - 2 - B4B	50 pcs	7/3/19	0.00 3.57		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
125 Conventional Mill - 1 - B4B	50 pcs	7/3/19	0.00 4.17		Small Fab - 7 - B4B	
					Conventional Mill - 1 - B4B	
143 QC 5	50 pcs	7/3/19	0.00 0.00		Conventional Mill - 2 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
150 Powdercoat - 1 White GI(A)-B4B	50 pcs	7/3/19	0.00 0.55		Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
160 QC 3	50 pcs	7/3/19	0.00 0.00		QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	

170 Small Fab - 3 - B4B	50 pcs	7/3/19	0.00 1.79	QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				Small Fab - 1 - B4B	
180 QC 5	50 pcs	7/3/19	0.00 0.00	Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
190 Packaging 3-1 - Stock - B4B	50 pcs	7/3/19	0.00 0.00	QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
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				Packaging 3 - 7 - B4B	
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				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200 QC 21 - SA	50 pcs	7/3/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

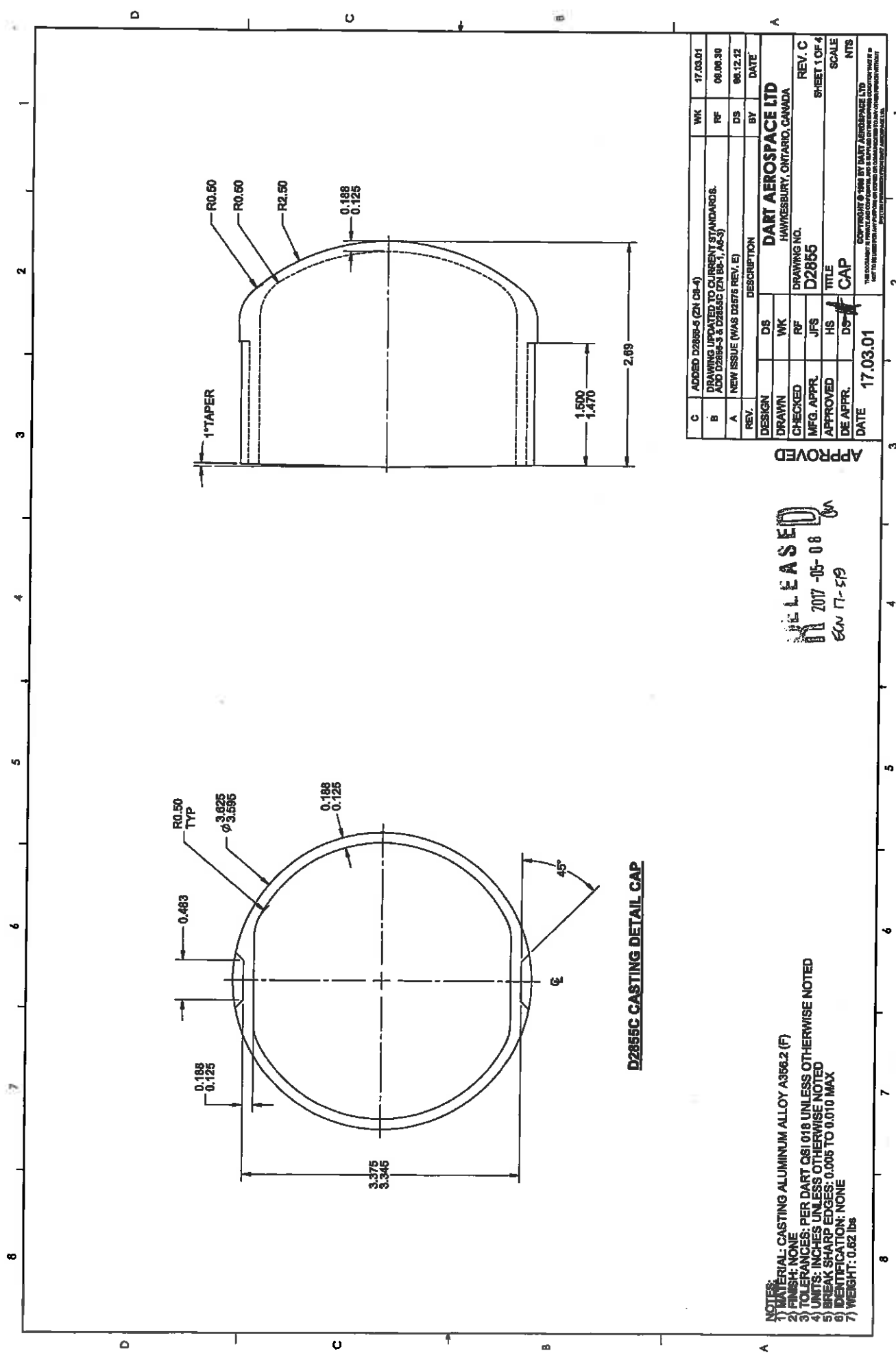
Part Op 100 - (Purchasing) Issue P/O: _____ Material Release Note Required
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached
 120 - (QC6- All purchased or subcontracted products)
 122 - (Small Fab) 1- Drill as per Dwg D2855 using DT8235
 125 - (Manufacture as per dwg) 1- MILL to length as per dwg use DT10248 JAWS 2- Deburr
 143 - (QC5- Inspect part completeness to step on W/O)
 150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____
 FINISH TIME: _____
 160 - (QC3- Inspect Part Finish)
 170 - (Small Fab) Install Inserts as per Dwg D2855
 180 - (QC5- Inspect part completeness to step on W/O)
 190 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001
 200 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2855P	Cap	50 pcs (1 ea)	100-Purchasing	
ALS7-1032-225	Insert	100 Ea (2 ea)	170-Small Fab - 3 - B4B	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2855P	50	0	0
170-Small Fab - 3 - B4B	ALS7-1032-225	100	389	0

Part Specifications
Specifications could not be found.

Plex 5/30/19 3:01 PM Dart.Guerin.Kimberley



NOTES:
 1) MATERIAL: CASTING ALUMINUM ALLOY A356.2 (F)
 2) FINISH: NONE
 3) TOLERANCES: PER DART Q81 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.62 lbs

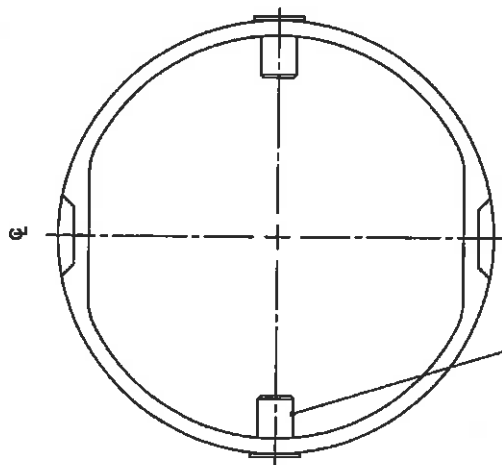
RELEASED
 2017-05-08
 6017-519

APPROVED

REV.	DESCRIPTION	DATE	BY	DATE
C	ADDED D2855-S (ZIN CB-4)	17.03.01	WK	17.03.01
B	DRAWING UPLOADED TO CURRENT STANDARDS	08.09.30	RF	08.09.30
A	NEW ISSUE (WAS D2855 REV. E)	08.12.12	DS	08.12.12
DESIGN	DS	WK	DATE	
DRAWN	DS	WK	DATE	
CHECKED	RF	DATE		
MFG. APPR.	JFS	DATE		
APPROVED	HS	DATE		
DE APPR.	DS	DATE		
DATE	17.03.01			

DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA
 DRAWING NO. D2855
 REV. C
 SHEET 1 OF 4
 SCALE NTS
 CAP

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INSTALL ALS4-1032-225 (OR AKS7-1032-225, OR
ALS7-1032-225, OR AKS4-1032-225) INSERT ON
INSIDE OF CAP (AFTER POWDER COAT)
2 PL

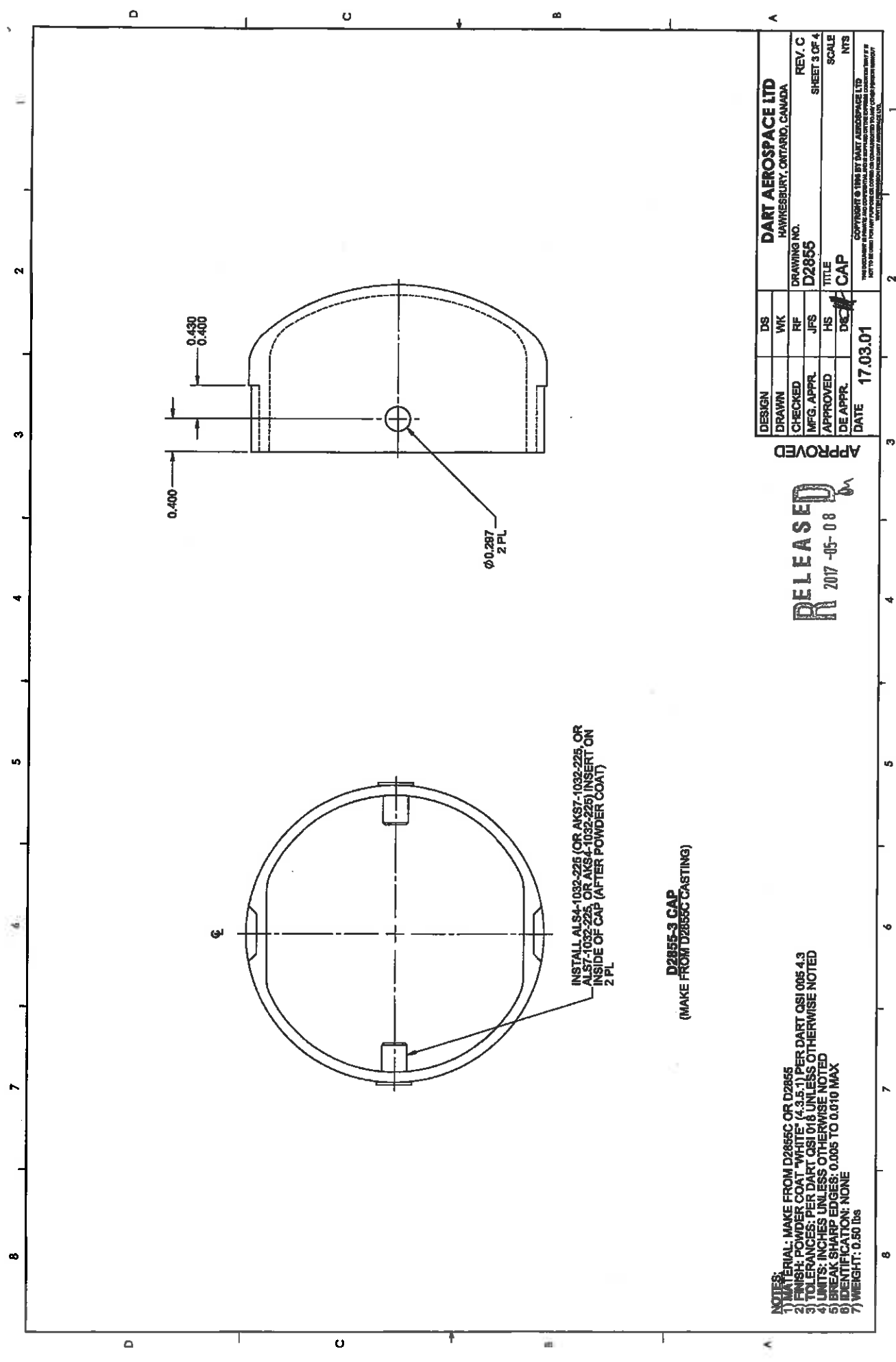
D2855 CAP
(MAKE FROM D2855C CASTING)

NOTES:
 1) FINISH: FERRAL: MAKE FROM D286SC
 2) FINISH: POWDER COAT "WHITE" (4.3.1) PER DART QSI 005 4.3
 3) TOLERANCES: PER DART QSI 014 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) SHARP EDGES: 0.005 TO 0.010 MAX.
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.83 lbs

RELEASED
2017-05-08

APPROVED

DESIGN	DS	DART AEROSPACE LTD HAWKINSBURY, ONTARIO, CANADA
DRAWN	WK	
CHECKED	RF	DRAWING NO.
MFG. APPR.	JFS	REV. C SHEET 2 OF 4
APPROVED	HS	TITLE
DE APPR.	DS	CAP SCALE NTS
DATE	17.03.01	

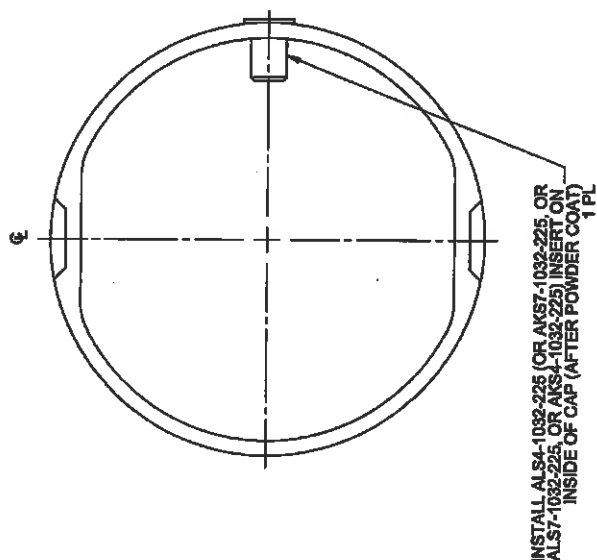


DESIGN	DS	WK	REV. C
DRAWN			DART AEROSPACE LTD
CHECKED	RF		HAWKESBURY, ONTARIO, CANADA
MFG. APPR.	JFS		DRAWING NO. D2855
APPROVED	HS		SHEET 3 OF 4
DE APPR.	DC		TITLE CAP
DATE	17.03.01		SCALE NTS

RELEASED
R 2017-05-08

- NOTES:
- 1) MATERIAL: MAKE FROM D2855C OR D2855
 - 2) FINISH: POWDER COAT 'WHITE' (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.50 lbs

D2855-3 CAP
(MAKE FROM D2855C CASTING)



D2853-5 CAP
(MAKE FROM D2855C CASTING)

NOTES:
 1) MATERIAL: MAKE FROM D2BREC
 2) FINISH: POWDER COAT "WHITE"
 3) TOLERANCES: PER DART CSI 006.4.3
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.006 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.50 lbs

RELEASED
2017-05-08

APPROVED

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	WK	HAWKSBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	JFS	D2865	SHEET 4 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CAP	NTS
DATE	17.03.01	COPYRIGHT © 1998 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE AND IS AVAILABLE FOR REPRODUCTION WITHOUT FURTHER PERMISSION PROVIDED NO CHARGE OR COMPENSATION IS TO BE MADE TO THE USER FOR ANY REPRODUCTION THEREOF	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043610



Supplier: MES001-VC
Metallurgie SYCA
500 Principale,
St.Dominique
QC
JOH 1LO Canada
Phone: 450-261-0853
Fax: 450-261-0894

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043610
PO Date: 6/3/19
Due Date: 6/28/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Fedex P1 Overnight
Pymt Terms: Wire
Freight Terms:
Special Comments:

Items														
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
1		D2855P			Cap As per Dwg D2855 Rev. C wo 195924	Firmed	-	6/27/19	57 pcs	0 pcs	57 pcs	\$18.875/pcs DAS 61 9-89	\$1,075.88	
Line Item Note note price include certification fees wo 195924 x 57 pcs and wo 195800 x 57 pcs														
57 X JUN 26 2019									57 pcs	0 pcs	57 pcs	\$18.875/pcs	\$1,075.88	
									Sub Total:		114	0	114	\$2,151.75
2	195822	D5484-1P			Aft Cap AS PER DWG D5484 REV. A please note casting only required no holes	Firmed	-	7/2/19	23 Ea	0 Ea	23 Ea	\$34.125/Ea	\$784.88	
Line Item Note note price include certification fees														
												Grand Total:	\$2,936.63	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043610



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/27/19 12:49 PM dart.belanger.netasha

Métallurgie Syca inc

PACKING SLIP

POHB043610

500 RUE PRINCIPALE, ST-DOMINIQUE, QUEBEC J0H 1L0

Phone: (450) 261-0853 Fax: (450) 261-0894

Sold to		Ship to		CUST. P.O.	
DART AEROSPACE LTD				POHB043610 ✓	
1270, ABERDEEN STREET HAWKSBURY, ON K6A 1K7				Due date	
Phone: (613) 632-9577				Ship via	
				TRANSP. CLIENT	
Buyer	Salesman	N° TPS	N° TVQ	# account	Transport paid by
	ROXANNE	873216006	1204830718		
# Product	Description	Qty ordered	Qty shipped	Reference no	

D-2855 ✓	CAP D-2855	50	50 ✓	3242	DAS 61 9-89
D-2855 ✓	CAP D-2855	50	64 ✓	3243	
DS484-1P ✓	AFT-CAP	20	23 ✓	3244	
CERTIFICAT	Certificat de conformité	1	1		

RECEIVED

JUN 27 2019

DART AEROSPACE LTD.

Comments

Signature _____

METALLURGIE SYCA

Certificate of compliance

This is to certify that the below named items were inspected and tested to approved specification only. Objective evidence is on file to support the verifications and tests and can be made available at our facilities on request unless otherwise noted.

Customer name: **DART AEROSPACE**

Delivery address: **1270, Aberdeen Street**
Hawksbury, ON

Purchase Order # : POHB043610 ✓

Quantity supplied	Part number	Part name
114 ✓	D -2855 ✓	CAP D-2855
23 ✓	D5484-1P ✓	AFT-CAP

DAS
61
9-89

Signed by: _____

Date: _____

27/06/2019

Métallurgie Syca

500, Principale, Saint-Dominique, QC J0H 1L0

Tél. (450) 261-0853 Téléc. (450) 261-0894

roxanne@syca.ca